LABNET Excel
Single and Multi-channel Electronic Pipettors

Operation Manual
Version: 2.9

www.Labnetlink.com
Declaration of Conformity

Product Name: Labnet Excel Single/Multi-channel Electronic Pipettors

All models comply with the following European standards:

EMC: EN 55011, Class A
    EN 60601-1-2

To the best of my knowledge and belief, these units conform to these standards.

Name: Mike Revesz
Position: Director of Quality Assurance
Issue Date: 2005/1/1
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1. **Safety Precautions**

Before using the LABNET Excel electronic pipettor for the first time, please read this entire operating manual carefully. To guarantee problem free, safe operation, it is essential to observe the following points:

1.1. **Operation Safety Precautions**

⚠️ When using infectious, radioactive, toxic and other solutions which may pose health risks, please observe appropriate safety precautions.

1. Do not use the LABNET Excel electronic pipettor in a potentially explosive environment or with potentially explosive chemicals.

2. When using organic solvents or corrosive chemicals, please check their compatibility with the pipette tips and the LABNET electronic pipettor.

3. Repair should be carried out by LABNET’s authorized service personnel only. Contact LABNET International, Inc. for information on authorized service options.

4. Use original spare parts and accessories only.

1.2. **Battery Safety**

⚠️ The LABNET Excel electronic pipettors operate on a small but powerful Lithium-ion battery. Misuse or abuse of the Lithium-ion battery may cause damage or injury through fire, electric shock, or chemical leakage. Please read and understand all warnings before using the battery.

1. When storing the battery, do not allow it to come into contact with any metallic surfaces.
2. Never use the LABNET Excel electronic pipettors while using the DC-in jack to charge the battery.
3. Do not incinerate the Lithium battery or expose it to excessive heat.
4. Do not short-circuit, puncture, crush, disassemble, damage, force over-discharge (reversal) or modify the battery.
5. Do not expose the battery to water or moisture.
6. Do not drop or subject the battery to strong impacts.
7. Only use the battery specified in this manual.
8. Only use the specified, battery charging unit or DC-in jack to charge the battery.
9. Do not use a leaking battery.
10. If charging is not completed within the specified time period, unplug the charger and discontinue charging immediately.
11. The charger and battery temperature rises with extended periods of use. Care should be taken to avoid burns.
12. Burns may result if the battery is removed immediately after extended periods of use.
13. If fluid from the battery enters your eye, immediately rinse the eye with plenty of fresh water and contact a doctor. If fluid from the battery makes contact with your skin or clothing, wash the area thoroughly with water.
2. General Description

LABNET Excel electronic pipettors feature an accurate and efficient, as well as ergonomic and light-weight design. Researchers can program these state-of-the-art products to conduct different pipetting tasks. More accurate and comfortable pipetting can be easily achieved without any concern of finger stress or injury.

2.1. Features

- High accuracy and precision
- Low forces
- Useful, practical operation protocols, such as Automatic Pipetting (AUTO) with Mixing (MIX) option, Multiple Dispensing (MD), Mixing (MIX) and Sequential Aspirating/Dispensing (SE), etc.
- 9 user-defined program sets
- 5 speeds for aspirating and dispensing
- Li-ion battery provides extended use on a single battery charge
- Ergonomic design
- Automatic calibration
- User-friendly graphic operation interface.
- Adjustable tip ejector.
- Automatically remembers the last-used pipetting protocol and settings
- Complies with CE, ISO-8655, GLP
2.2. Ranges and Specifications

<table>
<thead>
<tr>
<th>Product No.</th>
<th>Channels</th>
<th>Volume Range (µl)</th>
<th>Increment (µl)</th>
<th>Accuracy (Rel.±%)</th>
<th>Precision (Rel. CV %)</th>
</tr>
</thead>
<tbody>
<tr>
<td>E10-1</td>
<td>1</td>
<td>0.5 - 10</td>
<td>0.1</td>
<td>4.0-1.0%</td>
<td>2.5-0.4%</td>
</tr>
<tr>
<td>E20-1</td>
<td>1</td>
<td>2 - 20</td>
<td>0.1</td>
<td>5.0-1.0%</td>
<td>2.0-0.3%</td>
</tr>
<tr>
<td>E200-1</td>
<td>1</td>
<td>10 - 200</td>
<td>1</td>
<td>2.0-0.6%</td>
<td>1.0-0.15%</td>
</tr>
<tr>
<td>E1200-1</td>
<td>1</td>
<td>100 - 1,200</td>
<td>1</td>
<td>1.5-0.5%</td>
<td>0.6-0.15%</td>
</tr>
<tr>
<td>E10-8</td>
<td>8</td>
<td>0.5 - 10</td>
<td>0.1</td>
<td>4.0-1.0%</td>
<td>2.5-0.4%</td>
</tr>
<tr>
<td>E20-8</td>
<td>8</td>
<td>2 - 20</td>
<td>0.1</td>
<td>5.0-1.0%</td>
<td>2.0-0.3%</td>
</tr>
<tr>
<td>E200-8</td>
<td>8</td>
<td>10 - 200</td>
<td>1</td>
<td>2.0-0.6%</td>
<td>1.0-0.15%</td>
</tr>
<tr>
<td>E1200-8</td>
<td>8</td>
<td>100 - 1,200</td>
<td>1</td>
<td>1.5-0.5%</td>
<td>0.6-0.15%</td>
</tr>
</tbody>
</table>

Note:

LABNET Excel electronic pipette Accuracy and Precision Specifications have been attained using LABNET Excel pipette tips. LABNET guarantees Accuracy and Precision only if LABNET Excel tips or other approved tips are used.

3. Getting Started

3.1. Unpacking

Open the LABNET Excel electronic pipettor package and confirm that all items are included:

- Single/8-channel LABNET electronic pipette unit
- Operation manual
- Quality assurance card
- LABNET electronic pipette hanger and accessories
- AC-DC power adaptor
- Pipette tips

If there are any items missing, damaged, or not according to your order, please contact your distributor or sales representatives for replacement immediately.

Please charge the battery before first-time operation.

3.2. Inserting the Battery

Remove the battery cover by pressing the battery cover latch (see Figure 1) and move the cover outward. Insert the battery (see Figure 2). Metallic contacts must be face down. Close the cover of the battery compartment. Press the \texttt{RESET} button to power on and calibrate the LABNET electronic pipette.

![Figure 1: Open the battery cover.](image1)
![Figure 2: Insert the battery.](image2)
Note: After a charged battery is inserted, the LABNET electronic pipette will automatically carry out a calibration routine.

3.3. Charging the Battery

There are two ways to charge the battery: (1) Attach the included AC-DC Power Adapter to the pipettor  (2) Use the optional battery charging kit.

Included AC-DC Power Adapter

Insert the battery into the battery compartment. Insert the DC-in plug of the power adaptor into the DC-in jack (see Figure 3). Connect the power plug of the power adaptor with the external power source. Connecting the power plug before inserting the battery will inactivate the charging process. The indication bar inside battery symbol will blink during the charging process. When the battery is fully charged, the blinking will stop and the LABNET electronic pipette will beep once to remind the user.

Optional Charging Kit

Connect the power plug of the charging unit to the proper external power source. The indication light will turn green. Insert the battery (see Figure 4). Once the battery is correctly inserted and charging, the indicator light will turn red. When the battery capacity is full, the indicator light will turn green again.
Figure 3: Using the included AC-DC adapter to charge the battery  Figure 4: Using the optional charging kit to charge the battery

**Note:**

1. *For safety reasons, the LABNET Excel electronic pipettors cannot be used during charging.*

2. *Please do not over-charge the battery for a long period of time.*
3.4. Start Pipetting

There is no power On/Off button on the LABNET Excel electronic pipettors. Once users insert the fully-charged battery, the pipettor will be switched on. It will perform a calibration routine and switch on the LCD display as in Figure 8. Press any keypad button or the PLUNGER button to enter the function mode selection. The LABNET Excel electronic pipettor will be automatically powered off if it’s not in use for more than 10 minutes.

Select the desired function mode and settings (refer to the following chapters: 6 ~ 10) before pipetting. After the initial set-up, attach the correct-sized tips to the cone(s) of the pipette before operation.

<table>
<thead>
<tr>
<th>Product No.</th>
<th>Channels</th>
<th>Volume Range (µl)</th>
<th>Correct Pipette Tip Size</th>
</tr>
</thead>
<tbody>
<tr>
<td>SE10-1</td>
<td>1</td>
<td>0.5 -10</td>
<td>10µl</td>
</tr>
<tr>
<td>SE20-1</td>
<td>1</td>
<td>2 -20</td>
<td>10µl</td>
</tr>
<tr>
<td>SE200-1</td>
<td>1</td>
<td>10 -200</td>
<td>200µl</td>
</tr>
<tr>
<td>SE1200-1</td>
<td>1</td>
<td>100 -1,200</td>
<td>1000 µl</td>
</tr>
<tr>
<td>SE10-8</td>
<td>8</td>
<td>0.5 -10</td>
<td>10µl</td>
</tr>
<tr>
<td>SE20-8</td>
<td>8</td>
<td>2 -20</td>
<td>10µl</td>
</tr>
<tr>
<td>SE200-8</td>
<td>8</td>
<td>10-200</td>
<td>200 µl</td>
</tr>
<tr>
<td>SE1200-8</td>
<td>8</td>
<td>100 -1,200</td>
<td>1000 µl</td>
</tr>
</tbody>
</table>
The cones of the LABNET Excel electronic pipettor are designed to fit a wide variety of manufacturers pipette tips. However, the published accuracy and precision specifications for the LABNET Excel electronic pipettors are guaranteed only when using LABNET Excel tips. Contact LABNET International for pipette tip ordering information.

The LABNET Excel electronic pipettor is an ergonomic instrument designed to reduce hand fatigue and repetitive stress injury. In order to maximize the benefits of the LABNET Excel electronic pipettor’s design, the instrument should be held as shown in figure 5. Use your index finger to press the PLUNGER button and use your thumb to press the ejector.

Figure 5: Correct hand position
3.5. Manual Blow-out Operation

The automatic blow-out function, in different pipetting modes, simulates the blow-out function in manual pipettes. With the Blow-out function selected, the user can press the PLUNGER button once to dispense the liquid and the piston will travel an extra distance to blow out any remaining liquid. The piston will then pause and return to its starting position. Alternatively the user can press and hold the PLUNGER button to dispense. The piston will travel the extra distance to blow out remaining liquid and remain in that position until the plunger is released. Only when the PLUNGER button is released, the piston will return back to its starting position.

3.6. Hanger Installation

The LABNET Excel electronic pipettor hanger can be attached to a shelf or counter using the sticker as shown in Figure 6. The finger rest of the LABNET Excel electronic pipettor locks into the hanger and keeps the pipettor in a vertical position.

Figure 6: LABNET Excel electronic pipettor hanger installation
4. LABNET Excel electronic pipettor Overview

This section presents an overview of the LABNET Excel electronic pipettor’s various components and buttons (see Figure 7) as well as the symbols and indicators on the LCD display (see Figure 8).

![Figure 7: 1-channel LABNET Excel electronic pipettor overview](image-url)
4.1. Keypad Function

<table>
<thead>
<tr>
<th>Button</th>
<th>Symbol</th>
<th>Function Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Set/Enter</td>
<td><img src="image" alt="Set/Enter" /></td>
<td>Confirms your choice</td>
</tr>
<tr>
<td>Exit/Esc</td>
<td><img src="image" alt="Exit/Esc" /></td>
<td>Exits to previous mode/setting</td>
</tr>
<tr>
<td>Up</td>
<td><img src="image" alt="Up" /></td>
<td>Increases volume/changes parameter</td>
</tr>
<tr>
<td>Down</td>
<td><img src="image" alt="Down" /></td>
<td>Decreases volume/changes parameter</td>
</tr>
<tr>
<td>Reset</td>
<td><img src="image" alt="Reset" /></td>
<td>Piston automatically determines the home position</td>
</tr>
<tr>
<td>PLUNGER</td>
<td><img src="image" alt="PLUNGER" /></td>
<td>Activates aspirating/dispensing/same as set/enter button</td>
</tr>
<tr>
<td>Tip Ejector</td>
<td><img src="image" alt="Tip" /></td>
<td>Ejects the tips</td>
</tr>
</tbody>
</table>
**Tips for Efficient Operation:** The **PLUNGER** button can be used to increase volumes and to change modes and settings same as the “Up” button during the function mode selection and volume settings. This operation feature can speed up the setting processes.

4.2. **Audible Signals**

The audible signals are beneficial when you are familiarizing yourself with the operating procedure of the LABNET Excel electronic pipettor. They can also be switched off if desired (see Section 6.3.)

<table>
<thead>
<tr>
<th>Audible Sound</th>
<th>Operation</th>
</tr>
</thead>
<tbody>
<tr>
<td>Low-tone beep</td>
<td>Aspirating</td>
</tr>
<tr>
<td>High-tone beep</td>
<td>Dispensing/ Tip Ejection/ Error codes</td>
</tr>
<tr>
<td>2 beeps</td>
<td>MD/MIX/SE mode cycle or RESET routine is completed</td>
</tr>
</tbody>
</table>
5. Function Map

The main menu of the LABNET Excel electronic pipettor includes five function modes (SYS, AUTO, MD, MIX and SE). Each mode includes various function settings (see Figure 9).
9. SYS (System) Mode

SYS mode is used to set up the function settings before pipetting. Once users select and store these settings, they will no longer need to set up the settings before every pipetting. There are 6 function settings (Aspirating Speed, Dispensing Speed, Audible Signals, Blow-out, Reverse Pipetting and Program Recall) in SYS mode.

Note:
1. These 6 function settings are sequential procedures. To store these settings in memory, users have to complete the whole setting procedure and press «SET» when the LCD displays PROG.
2. Users can use the «Up/Down» button to move back and forth to the previous function settings.

6.1. Aspirating Speed

There are 5 speeds available for both aspirating and dispensing:

1. Press «EXIT» to enter the function mode selection. Then press «Up/Down» to select the SYS symbol (flashing).
2. Press «SET» to confirm the selection of SYS mode and the aspirating speed symbol will start flashing.
4. Press «SET» to confirm the speed selection and move to the “Dispensing Speed” function setting.
6.2. **Dispensing Speed**

1. The “Dispensing Speed” symbol 📊 should now be flashing.
3. Press ➓ «SET» to confirm the speed selection and move to the “Audible Signals” function setting.

6.3. **Audible Signals**

Please refer to Section 4.2 for the definition of “Audible Signals”.

1. The “Audible Signals” symbol 🔊 should now be flashing.
3. Press ➓ «SET» to confirm the selection and move to the “Tip Ejection Alarm” setting.

6.4. **Blow-out**

The automatic blow-out function, in different pipetting modes, simulates the blow-out function in manual pipettes. To avoid the leftover final droplet in tips, the blow-out setting is recommended in all protocols. The blow-out setting will not be performed in “Reverse Pipetting” setting.

1. The “Blow-out” symbol ⛄️ should now be flashing.
3. If is selected, pressing «SET» will confirm the selection and move to the “PROG” setting. If is selected, pressing «SET» will confirm the selection and move to the “Reverse Pipetting” setting.

Note: It is important to withdraw the tip quickly from the dispensed sample vessel after dispensing if Blow-out is selected, because the piston will automatically retract a short distance. By holding the PLUNGER button during dispensing, the piston will travel the distance to blow out, and remain there until the PLUNGER button is released.

6.5. Reverse Pipetting

The automatic reverse pipetting, in different pipetting modes, is to reserve the final drop of sample. The LABNET Excel electronic pipettor will not perform reverse pipetting in MIX or SE modes.

1. The “Reverse Pipetting” symbol should now be flashing.
3. Press «SET» to confirm the selection and move to the “PROG” setting.

Note: If Reverse Pipetting is selected, users have to press the PLUNGER button one more time after pipetting to dispense the remaining liquid during the pipetting. will appear on the LCD to remind users to dispense the remaining liquid.
6.6. Setting PROG (Programs)

The memory program includes 9 different storage locations (PROG 01 ~ 09). Your favorite operating modes with user-selected settings can be stored to these locations for future recalls. Before setting the programs, you must have programmed operating mode (e.g. AUTO, MD mode, etc).

**Store Operating Mode to Storage Locations**

1. Complete the setup of function mode (e.g. AUTO, MD, MIX mode).
2. Press and hold «SET» for 3 seconds to enter PROG mode.
3. Press «Up/Down» to select PROG number from 01 ~ 09.
4. Press «SET » to confirm the location selection and save the functions.

**Recall Stored Programs from the Storage Location**

1. Press «EXIT» to enter the function mode selection. Then press «Up/Down» until the **SYs** symbol starts flashing.
2. Press «SET» repeatedly to confirm the selection of all 6 function settings until the **PROG** symbol starts flashing.
3. Press «Up/Down» to select the PROG number.
4. Press «SET » to confirm the selection.
5. Press the **PLUNGER** button to operate the LABNET Excel electronic pipettor in the selected program.

*Note: During the recall process, the changes of other settings will not be stored.*
7. **AUTO Mode**

AUTO mode includes 1) AUTO mode only and 2) AUTO + MIX mode. In AUTO mode only, the LABNET Excel electronic pipettor performs the aspirating and dispensing of a set liquid volume. In AUTO + MIX mode, the LABNET Excel electronic pipettor performs mixing after automatic pipetting is completed. This mode is ideal for serial dilution applications.

7.1. **AUTO mode only**

Please follow the steps below to set up the automatic pipette volume.

1. Press «EXIT» to enter the mode selection, which causes the **AUTO** symbol to start flashing. If not, press «Up/Down» to select AUTO mode.
2. Press «SET» to confirm the mode selection.
3. Use «Up/Down» to select the desired pipetting volume.
4. Press «SET» to confirm selected volume and the LABNET electronic pipette is ready for pipetting.

*Tip: Users can use the **PLUNGER** button instead of «Up» to speed up the volume setting.*

7.2. **AUTO + MIX mode**

1. Press «EXIT» to enter the mode selection, which causes the **AUTO** symbol to start flashing. If not, press «Up/Down» to select AUTO mode.
2. Press and hold «SET» for 2 seconds to enter AUTO + MIX mode selection. Both AUTO and MIX symbols will appear. The pipetting volume will appear and start flashing.

3. Use «Up/Down» to select the desired pipetting volume.

4. Press «SET» to confirm selected volume and enter MIX mode setting. The **COUNT** symbol will start flashing.

5. Press «Up/Down» to select the desired mixing cycle counts.

6. Press «SET» to confirm selected mixing cycle counts. The mixing volume will start flashing.

7. Press «Up/Down» to select the desired mixing volume.

8. Press «SET» to confirm selected mixing volume.

Press the **PLUNGER** button to aspirate the sample. Press the **PLUNGER** button again to dispense the sample and the LCD will display the mixing cycle counts and volume. Press the **PLUNGER** to mix and dispense the sample. In the end of mixing, sample will remain in the tip and LCD will display **rE**. Press the **PLUNGER** to dispense the remaining sample with blow-out function.
8. MD (Multiple Dispensing) Mode

In MD mode, the LABNET Excel electronic pipettor performs repetitive dispensing of a selected volume. When using Multiple Dispensing (MD) mode, users “MUST” select Reverse Pipetting in the System (SYS) settings. Reverse Pipetting is used in Multiple Dispensing (MD) mode to provide better accuracy and precision with repeated dispensing. Reverse Pipetting means that an extra volume of liquid will be left in the tip at the end of a multiple dispensing cycle, and the display will show \( rE \) to remind the user to dispense this residual volume before repeating the multiple dispense cycle.

1. Press «EXIT» to enter the mode selection.
2. Press «Up/Down» to make the MD symbol flash.
3. Press «SET» to confirm the selection. The COUNT symbol will then appear.
4. Use «Up/Down» to select the desired pipetting count.
5. Press «SET» to confirm the selection of count. The default pipetting volume will start flashing.
6. Use «Up/Down» to select the desired pipetting volume.
7. Press «SET» to confirm the pipetting volume. The pipetting volume will show the total aspirating volume.

After the settings are completed, first press the PLUNGER button to aspirate the sample according to the pipetting volume. Then press the PLUNGER button repeatedly to dispense the samples according to the pipetting counts. For the last count, you will hear two beeps to indicate that the next dispense is the last and the display will show \( rE \) to remind the user to press the PLUNGER button and dispense the extra remaining amount of liquid. After
completing the Multiple Dispensing cycle, pressing the **PLUNGER** button again will aspirate liquid into the tip and repeat the set MD cycle.

9. **MIX Mode**

After the settings are completed (see instructions below), Mixing is performed automatically by pressing the **PLUNGER** button once.

1. Press «EXIT» to enter mode selection.
2. Press «Up/Down» repeatedly until the MIX symbol starts flashing.
3. Press «SET» to confirm the selection. The **COUNT** symbol will then appear.
4. Use «Up/Down» to select the desired mixing count.
5. Press «SET» to confirm the selection. The default pipetting volume will start flashing.
6. Use «Up/Down» to select the desired mixing volume.
7. Press «SET» to confirm the selection. The total mixing volume and counts will be displayed.

Press the **PLUNGER** button to start the mixing function. After the completion of mixing, pressing the **PLUNGER** button will re-activate the mixing process until the user changes the function mode.

10. **SE (Sequential Aspirating/Dispensing) Mode**

SE mode includes SA (Sequential Aspirating) mode and SD (Sequential Dispensing) mode.
10.1. SA (Sequential Aspirating) Mode

Not available on 1200ul models because the diameter of 1000/1200ul tips does not allow the required air gap to be maintained.

The LABNET Excel electronic pipettor performs repetitive aspirations of the selected volumes. An air gap will be created automatically between two aspirations. When the sequential aspiration is completed, the next operation will dispense all of the aspiration volume together.

1. Press «EXIT» to enter function mode selection.
2. Press «Up/Down» repeatedly until the SA symbol starts flashing.
3. Press «SET» to confirm the selection.
4. Use «Up/Down» until the SA symbol starts flashing.
5. Press «SET» to confirm the selection.
7. Press «SET» to confirm the selection.
8. Repeat steps 6 and 7 to set the sequential aspiration volumes. The total aspirating volume (including air gap volume) cannot exceed maximum volume range.
9. Press «SET» to confirm the selection.
10. The count “01” and aspirating volume will appear on the display. The pipetting direction and speed will flash to indicate that the LABNET electronic pipette is ready for liquid pick-up. Press the PLUNGER button to aspirate the samples. Will appear to remind users to create an air gap (by pressing the PLUNGER button with the tip out of the sample) between sample aspirations.
11. When the aspirations are completed, the LABNET Excel electronic pipettor will make two beeping sounds and will flash to indicate the LABNET electronic pipette is ready for dispensing.

12. After the sequential aspirating cycle has been completed and the liquid has been dispensed, pressing the PLUNGER button will re-activate the whole cycle again until users change the function mode.

Note:
1. If the blow-out setting is selected, the LABNET Excel electronic pipettor will automatically blow-out the liquid during sequential aspiration mode.

2. 1200ul models do not include the Sequential Aspirating (SA) function, because the air gap is not strong enough to support the weight of samples.

3. Sequential Aspirating (SA) function will not perform Reverse Pipetting even if it is selected in System (SYS) mode.

10.2. SD (Sequential Dispensing) Mode

The LABNET Excel electronic pipettor performs repetitive dispensing of various selected volumes. As with Multiple Dispensing mode, for best accuracy in SD Mode, it is recommended to select Reverse Pipetting in System Mode.

1. Press «EXIT» to enter function mode selection.
3. Press «SET» to confirm the selection.
5. Press «SET» to confirm the selection.


7. Press «SET» to confirm the selection.

8. Repeat steps 6 and 7 to set the sequential dispensing volumes. The total dispensing volume cannot exceed the maximum volume range.

9. Press «SET» to confirm the selection.

10. The count “01” and the total aspirating volume will appear on the display. The pipetting direction and speed will flash to indicate the LABNET Excel electronic pipettor is ready for liquid pick-up. Press the PLUNGER button to aspirate the sample. When the aspiration is completed, the dispensing count and volume will appear and will flash to indicate that the LABNET Excel electronic pipettor is ready for dispensing.

11. The LABNET Excel electronic pipettor will make two beeping sounds to remind the user of the last measured volume to dispense. At the end of the sequential dispensing cycle, if Reverse Pipette mode is selected, will be displayed to remind the user to press PLUNGER button to the dispense the remaining extra amount of sample. After completing the dispensing, pressing the PLUNGER button again will re-activate the whole cycle until the user changes the function mode.

**Note:** If the blow-out setting is selected, the LABNET Excel electronic pipettor will automatically blow-out the liquid at the end of a sequential dispensing cycle.
11. Sterilization

Only the lower piston assembly of LABNET Excel electronic pipettor can be steam-autoclaved (121°C, 1 bar, 20 minutes). NOTE: It is important not to exceed the the temperature of 121°C or 20 minute time during the autoclaving cycle. Autoclaving at a higher temperature or for longer period of time will damage the manifold and void the warranty. The autoclaved parts must be allowed to dry completely at room temperature for at least 2 hours before reassembly. Users can follow Figures 11~14 to disassemble the LABNET Excel electronic pipettor. Please “DO NOT” use excessive force to pull down the lower part before releasing the cylinder lock as shown in Figure 10. This action will break the connection mechanism of the lower part, permanently damaging the instrument and will void the warranty.

![Warning! Don't use force to pull the lower portion before release the cylinder lock.](image)

Figure 10: Incorrect removal of the lower piston assembly.
11.1. Removal of the Lower Piston Assembly

Always remember to press \text{RESET} button before you disassemble the lower part of LABNET Excel electronic pipettor.

1. Press the \text{RESET} button. Wait until you hear two beeps.
2. Loosen the lower part of LABNET Excel electronic pipettor by unscrewing the connecting nut in counter-clockwise direction as shown in Figure 11.
3. Pull the lower piston assembly downward slowly until the metal cylinder lock appears as shown in Figure 12.
4. \textbf{Lay the LABNET Excel electronic pipettor down on a flat surface.} Push the metal cylinder lock downward until you hear a click sound as shown in Figure 13.
5. The lower piston assembly will come off easily and automatically as shown in Figure 14.

\begin{figure}[h]
\centering
\includegraphics[width=0.3\textwidth]{figure11.png}
\caption{Loosen the connecting nut by unscrewing counter-clockwise.}
\end{figure}

\begin{figure}[h]
\centering
\includegraphics[width=0.3\textwidth]{figure12.png}
\caption{Pull the lower piston assembly downward slowly until the cylinder lock appears.}
\end{figure}
11.2. **Reattach the lower piston assembly**

⚠️ Always remember to press **RESET** button after you reattach the lower piston assembly of LABNET Excel electronic pipettor.

Follow these steps to reassemble LABNET Excel electronic pipettor:

1. Press the **PLUNGER** button or any button of the keypad to make the step motor shaft retract about 1cm back into the handle. The step motor will automatically retract inside if users do not touch any button for 10 minutes.
2. Connect the lower part with connecting nut. Tighten up the connecting nut.
3. Press the🌿 button. The step motor shaft will connect with the piston of the lower part automatically. After the connection is completed, the LABNET Excel electronic pipettor will beep twice.
12. Maintenance

The outside of LABNET Excel electronic pipettor may be wiped clean with 60% Isopropanol, 70% ethanol or mild detergent, and then wiped dry with a lint-free cloth. If the pipette is severely contaminated or if very corrosive chemicals are dispensed, the lower part of the LABNET electronic pipette should be disassembled. The individual parts should be rinsed in distilled water and then air dried. For complete information on proper disassembly of the LABNET Excel electronic pipettor, contact LABNET’s service department.

It is recommended to clean the LABNET Excel electronic pipettor at regular intervals depending on how much the pipette is used, as well as lubricating it once per year. If the pipette is autoclaved often, you may need to lubricate the pipette more frequently. Lubrication of the piston should be performed only by authorized LABNET service personnel, or trained users, and only the proper LABNET Excel electronic pipettor lubricant available from LABNET International should be used*. For complete information on proper service of your LABNET Excel electronic pipettor, contact LABNET International’s Service Department.

It is recommended to check the performance of your LABNET Excel electronic pipettor regularly (e.g. every 3 – 6 months) and always after maintenance or service. More frequent testing of the LABNET Excel electronic pipettor may be desired depending upon requirements of the application, frequency of use, number of operators using the pipette, nature of the liquid dispensed and the acceptable maximum permissible errors established by the user (ISO 8655-1). For more information of LABNET Excel electronic pipettor calibration procedures, contact LABNET's Technical Support Department.
*Note: Using improper lubricants will deter or block the movement of LABNET electronic pipette's piston.

13. Troubleshooting

To ensure the product’s quality and performance, the LABNET Excel electronic pipettor is designed with a self-diagnosis program. This program will constantly monitor the accuracy of pipetting volume, battery status and auto-calibration function. Error (Err) messages will appear on the display if the LABNET Excel electronic pipettor fails to perform the attempted action properly. In the case of Error (Err) messages or faults, please refer to the solutions in the following table to clear the error messages or faults.

If the following solutions are not able to resolve the problem, please contact LABNET International’s Service Department to arrange for authorized service.

<table>
<thead>
<tr>
<th>Symptom</th>
<th>Possible Cause</th>
<th>Solution</th>
</tr>
</thead>
<tbody>
<tr>
<td>“Err 01”</td>
<td>Bad battery</td>
<td>Charge the battery</td>
</tr>
<tr>
<td></td>
<td>Bad power adaptor</td>
<td>Replace the power adaptor</td>
</tr>
<tr>
<td>“Err 02”</td>
<td>Auto-calibration is not working</td>
<td>Press the button</td>
</tr>
<tr>
<td>“Err 03”</td>
<td>Inaccurate pipetting volume</td>
<td>Press the button</td>
</tr>
<tr>
<td>“Err 04”</td>
<td>Step motor failure</td>
<td>Press the button</td>
</tr>
<tr>
<td></td>
<td>Photo-couple failure</td>
<td></td>
</tr>
<tr>
<td>Droplets left inside the tip</td>
<td>Unsuitable tip</td>
<td>Use quality, low retention tips</td>
</tr>
<tr>
<td>Leakage or volume too small</td>
<td>Non-uniform wetting of the plastic tip</td>
<td>Rinse the tip once prior to pipetting</td>
</tr>
</tbody>
</table>
| Failure to aspirate                                      | Tip incorrectly attached | Attach firmly
|----------------------------------------------------------|--------------------------|-----------------
| Low battery                                             | Unsuitable tip           | Use high-quality tips |
| The lower manifold is not correctly attached            |                          |                  |
| Foreign material blocking the hole at bottom of the cone |                          |                  |
| Piston movement is blocked                             |                          |                  |

<table>
<thead>
<tr>
<th>Power on failure</th>
<th>Tip Ejector can’t bounce back</th>
<th>Adjust Tip Ejector position</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bad battery contact</td>
<td></td>
<td>Reinsert the battery</td>
</tr>
<tr>
<td>Rusted battery contact</td>
<td></td>
<td>Replace with new battery</td>
</tr>
<tr>
<td>Dead battery</td>
<td></td>
<td>Charge the battery</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Function Mode setup failure</th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
Appendix A: Technical Specifications

<table>
<thead>
<tr>
<th>Operation Mode</th>
<th>Automatic Pipetting (AUTO), Multiple Dispensing (MD), Mixing(MIX), Sequential Aspirating/Dispensing (SE), System Setup (SYS)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Program memory</td>
<td>9 programs</td>
</tr>
<tr>
<td>Aspirating/Dispensing Speed</td>
<td>5 speeds</td>
</tr>
<tr>
<td>Auto-calibration</td>
<td>Yes</td>
</tr>
<tr>
<td>Piston Motor</td>
<td>High precision stepping motor</td>
</tr>
<tr>
<td>Power Saving Feature</td>
<td>Yes, after 10 minutes</td>
</tr>
<tr>
<td>Power Adaptor</td>
<td>100/120/220/240 V AC-DC 3.6 V</td>
</tr>
<tr>
<td>Audible Alerts</td>
<td>Yes</td>
</tr>
<tr>
<td>Autoclavable</td>
<td>Yes, lower manifold only</td>
</tr>
<tr>
<td>Operating Temperature</td>
<td>5 ~ 50°C</td>
</tr>
<tr>
<td>Operating Humidity</td>
<td>RH: 0 ~ 85%</td>
</tr>
<tr>
<td>Battery</td>
<td>900 mAh/3.6 V or above, Li-Ion</td>
</tr>
<tr>
<td>Battery Charger Kit</td>
<td>Optional</td>
</tr>
<tr>
<td>Carrousel Stand</td>
<td>Optional</td>
</tr>
<tr>
<td>Certification</td>
<td>Complies with CE, Class A (EN60101-1-2, EN50082-1, EN 55011) Complies with ISO-8655/ DIN 12650</td>
</tr>
</tbody>
</table>

**Note:**

1. U.S. patents pending
2. Specifications are subject to change without prior notice

Appendix B : Tip Ejector Height Adjustment

Use a flat-head screw driver or other tool to turn the tip ejector height adjustment screw as shown in Figure 15. By turning the screw in a counter-clockwise direction, the tip ejector can be adjusted down. This height adjustment feature enables efficient ejecting of different manufacturer’s tips.
Appendix C: Warranty

LABNET Excel electronic pipettors are covered by a warranty for one year against defects in materials and workmanship. This period begins from the date of purchase, and within this period all defective parts will be replaced at no charge by LABNET International. The warranty does not cover defects caused by excessive wear and tear or damage due to shipping, accident, abuse, misuse, problems with electrical power, or usage not in accordance with product instructions, or if other than original spare parts supplied by the manufacturer have been used. Each LABNET Excel electronic pipettor is tested and documented by the manufacturer before shipping. LABNET 's Quality Control System guarantees that the performance of the LABNET Excel electronic pipettor you have purchased is within its specifications.